

Ampreg Laminating System Mix Ratio Reference Chart

For help and advice please contact technical.support@gurit.com



MIXED WEIGHT

Required mixed weight below & resin / hardener quantity to the right.

Mixed (grams)
100
150
200
250
300
350
400
450
500
550
600
650
700
750
800
850
900
950
1,000
1,050
2,500
5,000
7,500
10,000

AMPREG 30* & 31*

Mix Ratio Resin: 100 parts
(by weight) Hardener: 26 parts

*includes Ampreg 30^{LRT} and Ampreg 31^{LRT}

Resin (grams)	All Hardeners (grams)
79	21
119	31
159	41
198	52
238	62
278	72
317	83
357	93
397	103
437	113
476	124
516	134
556	144
595	155
635	165
675	175
714	186
754	196
794	206
833	217
1,984	516
3,968	1,032
5,952	1,548
7,937	2,063

AMPREG 21 & 26

Mix Ratio Resin: 100 parts
(by weight) Hardener: 33 parts

Resin (grams)	All Hardeners (grams)
75	25
113	37
150	50
188	62
226	74
263	87
301	99
338	112
376	124
414	136
451	149
489	161
526	174
564	186
602	198
639	211
677	223
714	236
752	248
789	261
1,880	620
3,759	1,241
5,639	1,861
7,519	2,481

AMPREG 22

Mix Ratio Resin: 100 parts
(by weight) Hardener: 28 parts

Resin (grams)	All Hardeners (grams)
78	22
117	33
156	44
195	55
234	66
273	77
313	88
352	98
391	109
430	120
469	131
508	142
547	153
586	164
625	175
664	186
703	197
742	208
781	219
820	230
1,953	547
3,906	1,094
5,859	1,641
7,813	2,188

Laminating Mix Station Record & Sign-off Sheet

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Project / Part:

Date:

Product information

Resin:

Batch Number:

Expiry Date:

Hardener:

Batch Number:

Expiry Date:

Material Quantities

Resin Quantity:

Hardener Quantity:

Mixed Quantity:

Ambient Conditions

Temperature:

°C

Humidity:

%

Mixing Record

Start Time:

End Time:

Mixed By:

Lamination Record

Start Time:

End Time:

Laminated By:

Additional Information

Comments:

Observations:

Excess Material: