



# STATEMENT OF ACCEPTANCE OF AN ADHESIVE/BONDING PASTE

Certificate No. MATS/4850/1

This certificate is issued to the company named below. Based on the examination of the data submitted the product described is considered acceptable for use in constructions built under Lloyd's Register's survey. This acceptance is subject to Lloyd's Register being informed of any changes in or modifications to the product and the product being used in accordance with the manufacturer's instructions and with the relevant requirements of Lloyd's Register's Rules and Regulations.

Company **Gurit UK  
Isle of Wight  
United Kingdom**

Trade name **SPABOND 540 & 540 LV**

Type **Two component epoxy system**

Application **Bonding fibre reinforced plastics**

Data **Surveyor witnessed test data, Manufacturer's technical data**

**Following resin/hardener mix ratio's approved**

**SPABOND 540/540LV : Fast hardener mix ratio by weight 100:95 respectively**

**SPABOND 540/540LV : Standard hardener mix ratio by weight 100:92  
respectively**

**SPABOND 540/540LV : Slow hardener mix ratio by weight 100:93 respectively**

**SPABOND 540/540LV: Extra slow hardener mix ratio by weight 100:91  
respectively**

**Cure cycle: 24 hours @ 21°C + 16 hours at 50°C**

Applicable LR Rules **Rules and Regulation for Classification of Special Service Craft**

- (i) The manufacturer's recommendations for surface preparation and cure conditions must be followed**
- (ii) Users should ensure tests are carried out to establish the suitability of the product for the bonding of their particular substrate**

Valid until **18 April 2017**

Date **18 April 2022**