

LABORATORY APPROVAL

Certificate No.: LA-DNVGL-SE-0436-07715-0 Issued: 2021-08-31

Valid until: 2024-05-17

Issued for:

Testing of Plastic Materials

Issued to:

Gurit (UK) Ltd.

St Cross Business Park, Newport Isle of Wight, PO030 5WU, United Kingdom

According to:

DNVGL-SE-0436:2018-04 Shop approval in renewable energy

Applying:

DNVGL-SE-0441:2016-06 Type and component certification of wind turbines

Based on the document:

CR-LA-DNVGL-SE-0436-07715-0

Certification Report, dated 2021-08-30

This laboratory approval is valid for the test methods listed in Annex 1.

Changes in the relevant processes (testing and quality) or in responsible personnel as named in this certificate are to be approved by DNV. See Annex 1 for listing of personnel.

Hellerup, 2021-08-31

For DNV Renewables Certification

Hamburg, 2021-08-31

For DNV Renewables Certification

Bente Vestergaard

Service Line Leader, Type and Component Certification

Pablo Andrés Buriticá Henao

Project Manager



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Personnel

Heads of Laboratory Mr. Harvey Francis

Deputy mechanical tests: Mr. Ben Wood Deputy analytical tests: Mr. Fergus Kenny

List of approved test methods

Test	Test Method
Analytical	
ISO 175	Methods of test for the determination of the effects of immersion in liquid chemicals
ISO 1172	Textile-glass-reinforced plastics, prepregs, moulding compounds and laminates - Determination of the textile-glass and mineral-filler content - Calcination methods
ISO 1183-1	Methods for determining the density of non-cellular plastics Immersion method, liquid pyknometer method and titration method
ISO 1675	Determination of density by the pyknometer method
ISO 1887	Textile glass - Determination of combustible-matter content
ISO 2555	Determination of apparent viscosity by the Brookfield test method
ISO 2811	Paints and varnishes - Determination of density Part 1: Pyknometer method
ISO 6721-1	Determination of dynamic mechanical properties Part 1: General principles
ISO 6721-11	Plastics — Determination of dynamic mechanical properties Part 11: Glass transition temperature
ISO 11357-1	Differential scanning calorimetry (DSC) Part 1: General principles
ISO 11357-2	Differential scanning calorimetry (DSC) Part 2: Determination of glass transition temperature
ISO 11357-3	Differential scanning calorimetry (DSC) Part 3: Determination of temperature and enthalpy of melting and crystallization
ISO 11357-5	Differential scanning calorimetry (DSC) Part 5: Determination of characteristic reaction-curve temperatures and times, enthalpy of reaction and degree of conversion



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Test	Test Method
ISO 11359-2	Plastics - Thermomechanical Analysis (TMA) - Part 2: Determination of Coefficient of Linear Thermal Expansion and Glass Transition Temperature
ASTM C 271	Standard Test Method for Density of Sandwich Core Materials
ASTM C 272	Standard Test Method for Water Absorption of Core Materials for Sandwich Constructions
ASTM E 1640	Standard Test Method for Assignment of the Glass Transition Temperature by Dynamic Mechanical Analysis
ASTM D 7028	Standard Test Method for Glass Transition Temperature (DMA Tg) of Polymer Matrix Composites by Dynamic Mechanical Analysis (DMA)
Mechanical and Technological	
ISO 178	Determination of tensile properties
	Part 2: test conditions for moulding and extrusion plastics
ISO 527-1	Plastics - Determination of tensile properties Part 1: General principles
ISO 527-2	Plastics - Determination of tensile properties Part 2: Test conditions for moulding and extrusion plastics
ISO 527-4	Plastics - Determination of tensile properties Part 4: Test conditions for isotropic and orthotropic fibre-reinforced plastic composites
ISO 527-5	Plastics - Determination of tensile properties Part 5: Test conditions for unidirectional fibre- reinforced plastic composites
ISO 604	Plastics - Determination of compressive properties
ISO 844	Rigid cellular plastics - Determination of compression properties
ISO 4587	Adhesives - Determination of tensile lap-shear strength of rigid-to-rigid bonded assemblies
ISO 11339	T-peel test for flexible-to-flexible bonded assemblies

Fibre-reinforced plastic composites Determination of flexural

properties

ISO 14125



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Test	Test Method
ISO 14129	Fibre-reinforced plastic composites Determination of the in-plane shear stress/shear strain response, including the in-plane shear modulus and strength, by \pm 45° tension test method
ISO 14130	Fibre reinforced plastic composites Determination of apparent interlaminar shear strength by short beam-method
EN 1465	Determination of tensile lap-shear strength of bonded assemblies
EN 6031	Aerospace series - Fibre reinforced plastics Test method - Determination of in-plane shear properties (± 45° tensile test)
EN 6033	Aerospace series - Carbon fibre reinforced plastics Test method - Determination of interlaminar fracture toughness energy - Mode I - GIC
EN 6038	Aerospace series - Fibre reinforced plastics Test method - Determination of the compression strength after impact
ASTM C 273	Standard Test Method for Shear Properties of Sandwich Core Materials
ASTM C 297	Standard Test Method for Flatwise Tensile Strength of Sandwich Constructions
ASTM C 365	Standard Test Method for Flatwise Compressive Properties of Sandwich Cores
ASTM C 393	Standard Test Method for Core Shear Properties of Sandwich Constructions by Beam Flexure
ASTM D 1621	Standard Test Method for Compressive Properties of Rigid Cellular Plastics
ASTM D 2344	Standard Test Method for Short-Beam Strength of Polymer Matrix Composite Materials and Their Laminates
ASTM D 3163	Standard Test Method for Determining Strength of Adhesively Bonded Rigid Plastic Lap-Shear Joints in Shear by Tension Loading
BS 5350-C1	Methods of test for adhesives. Adhesively bonded joints: mechanical tests. Determination of cleavage strength of adhesive bonds
BS 5350-C5	Determination of bond strength in longitudinal shear for rigid adherends



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Test	Test Method
BS 5350-C6	Methods of test for adhesives. Adhesively bonded joints: mechanical tests. Determination of bond strength in direct tension in sandwich panels
BS 5350-C12 (withdrawn)	Mechanical tests. 180° peel test for flexible-to- flexible bonded assemblies (T-peel test)
BS 5350-C13	Methods of test for adhesives. Adhesively bonded joints: mechanical tests. Climbing drum peel test
Recommended Method SRM 1R-94	SACMA Recommended Test Method for Compressive Properties of oriented Fiber